

Work Order ID 116348

April-11-14 11:21:32 AM

116348

Page 1

Item ID: D350-561-045

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Dual Mirror Accessory

Start Date: 4/11/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/25/14 Req'd Qty: 1.00

1

Customer:

Reference:

Run Start

NR1

Approvals: Process Plan: *MLJ*

Date: *14-04-17*

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code Accept
Qty Reject
Qty Reject
Number Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-561.

E

label only.

*SEPT 2014
AUG 02 2013*

MLJ 14 05 14

100

Document Control

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D350-561-045 CHG003

DAS
06
9-89

105

Pick Kit

0.00

105

Packaging

Memo

0.00

Packaging

FX

14-5-B

DAS
26
9-89

DAS
28
9-89

110

QC4- 100% Inspect kits for completeness

0.00

110

QC

Memo

0.00

Quality Control

DAS
06
9-89

*SEPT 2014
AUG 02 2013*

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Item ID: D350-561-045

Accept

N900040100

Setup Start

NS1

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Stop

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Item Name: Dual Mirror Accessory

Start Date: 4/11/14 Start Qty: 1.00

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Cust Item ID:

Required Date: 4/25/14 Req'd Qty: 1.00

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Reference:

Run Start

NR1

Approvals: Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

0.00

120

Packaging

Packaging

0.00

Memo

Identify and pack for shipping as per PPP D350-561-045

Packaging

114338

SEPT. 2014
AUG 03-2013DAS
86
9-89

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

MLJ 14-09-04

Picklist Print

April-11-14 11:21:39 AM

Page 1

Work Order ID: 116348

116348

Parent Item: D350-561-045

D350-561-045

Parent Item Name: Dual Mirror Accessory

Start Date: 4/11/14

Required Date: 4/25/14

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP D05.09.15 Step 3 pick list revised per D350-561 Rev.
 CKJ/JLM IPP Rev:E
 add pick kit DD 10.04.19 verified by:EC IPP Rev:F 10.09.14 per
 IIN revD DD verf:EC IPP REV:G 12.05.30 PER ECN 12-
 596 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN3-5A		Purchased				105	Each	1,041.000	2	2			
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AN3-5A
 Bolt

Location	Loc Qty	Loc Code
GA	73	
117423	73	
ST511	842	
m126559	842	
ST512	126	
124561	126	

DAS
 06
 9-89

DAS
 26
 9-89

D2011-101		Manufactured				105	Each	15.0000	1	1			
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D2011-101
 Mirror, 6"

Location	Loc Qty	Loc Code
FG	2	
106348	2	
ST179	13	
113569	13	

DAS
 06
 9-89

DAS
 28
 9-89

D2012-113		Manufactured				105	Each	4.0000	2	2			
-----------	--	--------------	--	--	--	-----	------	--------	---	---	--	--	--

D2012-113
 Clamp

Location	Loc Qty	Loc Code
ST003	4	
104944	4	

DAS
 06
 9-89

DAS
 28
 9-89

145-14.

DAS
 26
 9-89

Picklist Print

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Work Order ID: 116348

Parent Item: D350-561-045

Parent Item Name: Dual Mirror Accessory

116348

D350-561-045

Start Date: 4/11/14

Start Qty: 1.00

Required Date: 4/25/14

Required Qty: 1.00

D3635-3

Manufactured No

105 Each

4.0000

**

2

DAS
28
9-89

DAS
26
9-89

D3635-3
Gasket

DAS
06
9-89

NAS1149D0363.1

Purchased No

NAS1149D0363.1

Washer

105 Each

5,389.000

**

4

DAS
26
9-89

Location

ST060

85656

Loc Qty

4

4

Loc Code

2x

DAS
06
9-89

Location

GA

124392

Loc Qty

23

23

Loc Code

ST510a

m126319

m127813

m128429

5366

130

236

5000

105

Each

7,613.000

**

2

DAS
28
9-89

DAS
26
9-89

NAS1149D0463J

Purchased

No

NAS1149D0463.1

WASHER

DAS
06
9-89

Location

ST294

M127693

ST510a

M127813

M127904

M128591

Loc Qty

130

130

7483

22

3000

4461

Loc Code

2x

DAS
28
9-89

14-5-B

Picklist Print

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Parent Item Name: Dual Mirror Accessory

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D350-561-045

Start Date: 4/11/14

Start Qty: 1.00

Required Date: 4/25/14

Required Qty: 1.00

MS21042L3

Purchased

No

105

Each

8,803.000

2

2

**

14-5-13.

MS21042L3

Nut

DAS
06
9-89

Location

Loc Qty

Loc Code

ST314

1848

M127410

807

M127831

41

M128401

1000

ST506

955

123900

955

ST509

6000

M128754

6000

DAS
26
9-89

DAS
28
9-89

Shop Packet Print

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5. PARTS LIST

Qty -041	Qty -043	Qty -045	Qty -141	Qty -143	Qty -241	Qty -243	Part Number	Description
X	1						D350-561-041	SINGLE MIRROR INSTALLATION, RH
	X						D350-561-043	DUAL MIRROR INSTALLATION, RH
	1	X		1		1	D350-561-045	MIRROR KIT
			X	1			D350-561-141	SINGLE MIRROR INSTALLATION, RH
				X			D350-561-143	DUAL MIRROR INSTALLATION, RH
					X	1	D350-561-241	SINGLE MIRROR INSTALLATION, LH
						X	D350-561-243	DUAL MIRROR INSTALLATION, LH
1			1		1		D2011-101	Mirror
1							D2012-101	Arm
1							D2012-103	Arm
1			1				D2012-105	Arm
					1		D2012-106	Arm
2			1		1		D2012-107	Clevis
1							D2012-109	Bracket
1			1		1		D2012-111	Bracket
4		2					D2012-113	Clamp
1			1		1		D2012-115	Bracket
4			2		2		D2022-101	Spacer
4							D2856-100-325	Abrasion Strip
1*		1*	1*		1*		D3014-1	Locknut
			1		1		D3629-1	Bracket
			1		1		D3635-1	Gasket
		2					D3635-3	Gasket
			1				D3646-1	Arm
					1		D3646-2	Arm
			1				D3646-3	Arm
					1		D3646-4	Arm
			2		2		D4070-041	Clamp
2							AN3-4A	Bolt
2		2	6		6		AN3-5A	Bolt
1			1		1		AN3-6A	Bolt
2			1		1		AN4-10A	Bolt
3			3		3		AN4-5A	Bolt
14		4	8		8		AN960JD10	Washer
9		2	8		8		AN960JD416	Washer
1*		1*	1*		1*		AN960JD416L	Washer
5		2	4		4		MS21042L3	Nut (or MS21042-3)
5			4		4		MS21042L4	Nut (or MS21042-4)

*INCLUDED AS PART OF D2011-101 MIRROR